

	DESIGN KE		CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
1	CHECH	KED OLL	APPROVED A	DRAWING NO. REV.	С
		PIT	111	DSI 9055 SHEET 1 OF	2
	DATE			TITLE SCAL	Œ
	06.0	06.06.07		OPTIONAL SUPPORT ADDITION N	TS
	Α		96.11.12	NEW ISSUE	
	В	99.01.19		NOW REF'D AS -111A INSTALLATION PER TSR A843	
	C		06.06.07	ADD KIT TO CONVERT -111 TO -111A	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION DRAWING D350-591 REV. D REF. CANADIAN STC: SH92-6 REF. FAA STC: SH967NE

A D350-591-111 KIT MAY BE TURNED INTO A D350-591-111A KIT BY INSTALLING THE DSI-9055-011 KIT. THE DSI-9055-011 KIT ADDS A SUPPORT AT THE FORWARD CROSSTUBE TO STRENGHTEN THE STEP AND REDUCE FLEX. THE DSI-9055-011 KIT IS DEFINED BELOW AND SHOULD BE INSTALLED PER THE FIGURES ON PAGE 2 OF THIS DOCUMENT.

NOTE: THE AN4-20A BOLTS MAY BE SUBSTITUTED FOR LONGER/SHORTER BOLTS OR ADDITIONAL AN960JD416 WASHERS CAN BE INSTALLED UNDER THE NUT TO ENSURE 1.5-4 THREADS IN SAFETY.

QTY	Part No.	Description
Х	DSI-9055-011	STEP CONVERSION KIT
2	D2171	CLAMP
2	D2182W035	CUSHION
4	D2274	CLAMP PAD
1	D2362-3	SUPPORT BRACKET
4	AN4-20A	BOLT
4	AN960JD416	WASHER
4	MS21042L4	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

APPROVED

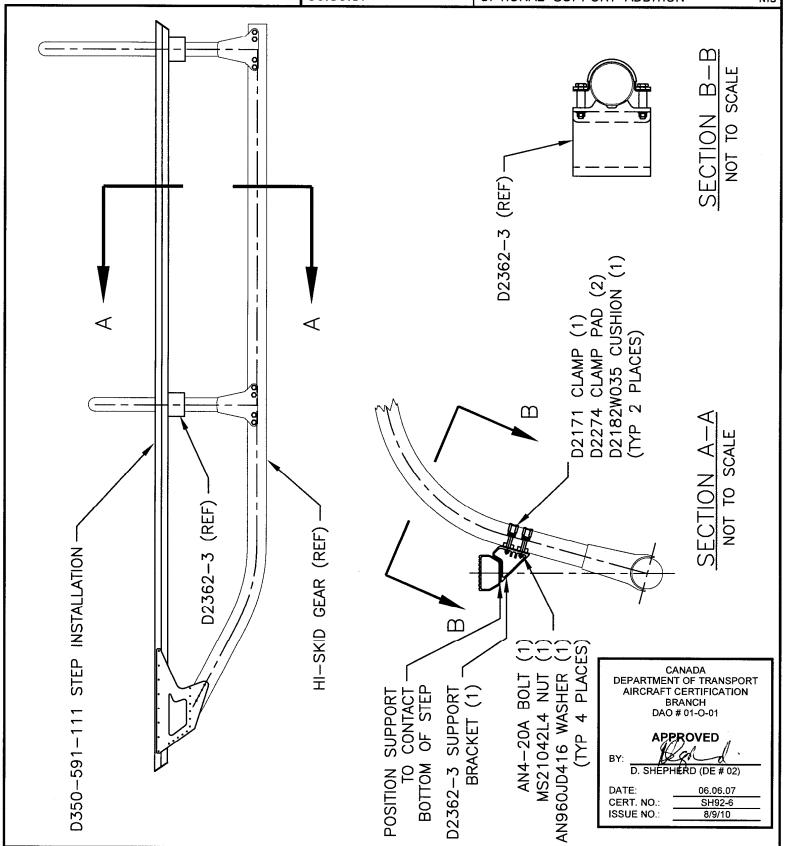
D. SHEPHERD (DE # 02)

DATE: CERT. NO.: ISSUE NO.: 06.06.07 SH92-6 8/9/10

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CHECKED	APPROVED,	DRAWING NO.	REV. C
PH	#t	DSI 9055	SHEET 2 OF 2
DATE		TITLE	SCALE
06.06.07		OPTIONAL SUPPORT ADDITION	NTS



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